

Полуавтоматическая линия производства блоков и кирпичей (Semi-automatic block production line)

Блок-схема



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|--------------------------------------|----------------------------------|-----------------------------|
| 1 Cement Silo | 2 Batching Machine | 3 Screw Conveyor |
| 4 Cement Scale | 5 Coarse Material Mixer | 6 Pigment Mixer |
| 7 Mixed Material Transit Hopper | 8 Mixed Pigment Transit Hopper | 9 Mixing Platform |
| 10 Belt Conveyor for Coarse Material | 11 Belt Conveyor for Pigment | 12 Block Making Machine |
| 13 Computer Control System | 14 Auto.Color Feeding System | 15 Elevator |
| 16 Lowerator | 17 Automatic Block Loader | 18 Automatic Block Unloader |
| 19 Cured Block Conveyor | 20 Pallet-Stop Machine(Compound) | 21 Ladder Pallet Turnover |
| 22 Cuber Conveyor | 23 Cuber | 24 Tray Bin |
| 25 Loader | 26 Forklift | |

Спецификация полуавтоматической линии производства блоков и кирпичей
(Semi-Automatic Production line)

System	No.	Name	Model
Mixing System	1	Cement Silo (For Coarse material)	100T
	2	Cement Silo(For Pigment)	45T
	3	Automatic Batching Machine	PL1200-III
	4	Screw Conveyor	φ219X5m
	5	Cement Scale (Including water scale)	Z3500
	6	Concrete Mixer	JS750
	7	Pigment Mixer(With Loading System and Water Pump)	JQM500
	8	Mixed Material Transit Hopper	
	9	Mixed Pigment Transit Hopper	
	10	Transit conveyor	
Forming System	11	Mixing Platform	
	12	Belt Conveyor for Pigment	
	13	Belt Conveyor for Raw Material	
	14	Block Making Machine	
	15	Mould Change Elevator	
	16	Computer Control System	
	17	Auto. Color Feeding System	
Conveyor System	18	Elevator	
	19	Lowerator	
	20	Automatic Block Loader	
	21	Automatic Block Unloader	
	22	Compound Block Conveyor	
	23	Pallet turnover	
Cuber System	24	Automatic Cuber	
	25	Tray Bin	
	26	Chain Type Conveyor	

Note:

1. Curing Room, Rails, Workshop and other supporting equipments should be supplied by the Buyer ;
2. All kinds of mould can be made by customer's drawings.